



Induline DW-610

Water-based, insulating thin-film lacquer for primer, intermediate and finishing coat



Colour	Availability			
	Quantity per pallet	200	96	22
	Packaging unit	2,5 l	5 l	20 l
	Type of container	Tin bucket	Tin bucket	Tin bucket
	Container code	03	05	20
	Art. no.			
anthracite grey, RAL 7016	2481		■	■
white, RAL 9016	2482		■	■
special colours	3456	■	■	■
	015039	■	■	■
	015040	■	■	■
	015041	■	■	■

Application rate

50-150 ml/m² per coat

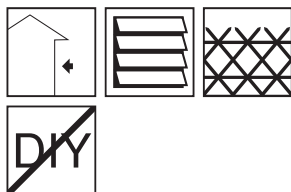
Brush application: 50-80 ml/m²

Spray application: 120-150 ml/m²



These values refer to sanded pine. For planed or rough-sawn wood, the values will be lower or correspondingly higher.

Range of use



- For use on exterior wood
- Wood building elements with limited dimensional stability, e.g. folding shutters, matchboarding, summerhouses
- Wood building elements with no dimensional stability: e.g. fences, framework, carports, planking
- Primer, intermediate and finishing coats
- Especially suited to spruce, fir, Douglas fir, oak, pine and larch
- Please get in touch with the Remmers Technical Service team before using on other, exotic species of wood not named here
- For use by professionals



Property profile



- Easy to apply
- Good flow properties
- Elegant gloss yet maintains the structure of the wood (after three coats)
- Water vapour diffusion capable
- Film preservative protects against microbial damage
- Good resistance to yellowing and chalking
- Special combination of binding agents creates an extremely hard-wearing surface
- Does not flake
- Subsequent treatment without sanding

Characteristic data of the product

Binder	Special acrylates
Density (20 °C)	Approx. 1.28 g/cm ³
Odour	Characteristic
Preservative	3-iodo-2-propynyl-butylcarbamate

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Possible system products

- [Induline SW-900* \(3776\)](#)
- [Induline SW-900 IT* \(3781\)](#)
- [Induline SW-910 \(3777\)](#)
- [Induline GW-310* \(3385\)](#)

*Use biocidal products carefully.
Always read the label and product information before use.

Preparation

- **Substrate requirements**
The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.
Wood building elements with limited or no dimensional stability: wood moisture content max. 18%
- **Substrate preparation**
Thoroughly remove any dirt, grease and non-adhering old coatings.
Sand grey and weathered wood surfaces down to sound, bright wood.
If necessary, impregnate non-resistant woods with a wood preservative*.
Observe BFS Code of Practice No. 18 "Coatings on Wood and Wooden Working Materials in Outdoor Areas".
Remove any loose and torn knots as well as resin that bleeds from the wood and clean with a suitable product (e.g. V 101 Thinner, a nitrocellulose or universal thinner).

Directions



- **Conditions for use**
Temperature of the material, air and substrate: from min. +15 °C to max. +25 °C.

Stir well.
Apply by brushing or spraying.
Airless spraying: nozzle size: 0.28 mm, material pressure: 80-120 bar.
Airmix spraying: nozzle size: 0.28 mm, material pressure: 60-100 bar, atomiser air pressure: 1.2-2.0 bar.
Flow cup gun: nozzle size: 1.8-2.0 mm, atomiser air pressure: 2-2.5 bar
Seal opened containers well and use contents as soon as possible.



Tips on use



Check colour, adhesion and compatibility with the substrate by setting up a trial area. Ensure good ventilation.

For the best possible insulation from soluble substances in wood (surface and knots) the higher values for number of coats, application rates and drying times must be observed. Coating with this product may activate the substances contained in the wood and discolour the paint layer. In this case these substances are fixated inside the paint layer. The follow-up coating should ideally be carried out using a product that supports the insulating properties of this product. This will usually prevent further impairment of this top coat by the substances in the wood. Should discolouration continue to occur despite this advice being followed, we recommend consulting Remmers Technical Service.

Bleeding resin is a natural phenomenon and cannot be prevented by coating measures, see BFS Code of Practice No. 18. Dilution of the product, excessive wood moisture, or failure to comply with the recommended coating sequence, application rates and drying times can have a significant negative impact on the insulating effect of the product.

Intermediate sanding should go no further than smoothing the wood fibres – the primer must never be sanded away. With water-based coating systems there is always a residual risk of bleeding of substances contained in the wood!

Do not use in direct sunlight.

■ Drying

Dust-dry: after approx. 1 hour

Can be overcoated: after approx. 4 hours
(at 23 °C and 50% RH)

If forced drying is used, can be overcoated: after approx. 2 minutes evaporation zone (at approx. 20 °C and 65-75% RH) / 75 minutes drying phase (approx. 45 °C, 1 m/s air circulation) / 20 minutes cooling phase

Low temperatures, poor ventilation and high humidity delay drying.

■ Thinning

If necessary with water (max. 5%).

Notes

On planed larch and softwoods with a high resin content, the coating may have reduced adhesion and resistance to weathering. This is especially the case on horizontal year rings, knots and areas of winter growth that are high in resin. Maintenance and renovation must be carried out more frequently on these surfaces. The only remedy for this is pre-weathering or very coarse sanding (P80). If these wood types are rough-sawn, considerably longer maintenance and renovation intervals are to be expected.

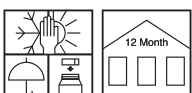
Tools / Cleaning

Airless/Airmix sprayer, flow cup gun, acrylic brush



Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use. Ensure that any residue from cleaning is disposed of correctly.

Storage / Shelf life



If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.

Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.



Personal protective equipment	Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.
Disposal	Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.
Biocidal Products Regulation	Contains as "treated goods" a biocidal product (film preservative) with the biocidal active agent 3-iodo-2-propynyl butylcarbamate to protect the film from contamination by microbial organisms (algae, mould etc.). Always follow the directions carefully! *Use biocidal products carefully. Always read the label and product information before use.
VOC content as per the "Decopaint" Directive (2004/42/EC)	EU limit value for the product (Cat. A/d): max. 130 g/l (2010). This product contains < 130 g/l VOC.

VOC	
Kat.	A/d
2010:	130g/l
max.:	130g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.